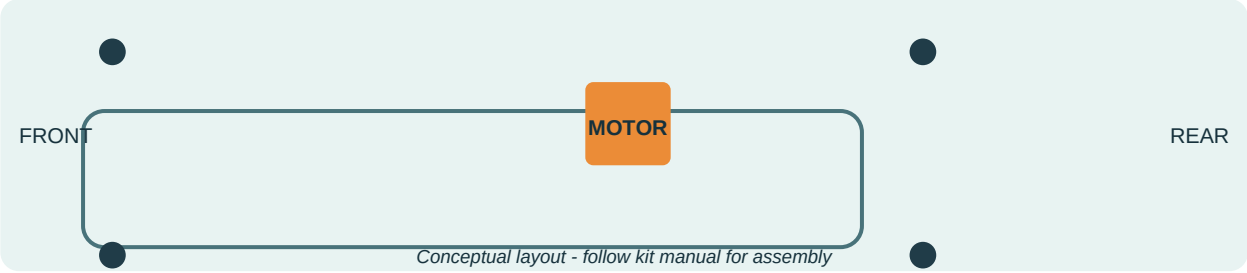
ME CHASSIS
B-MAX build guide

An experienced racer's starting recipe, assembly sequence and track-test worksheet. Use the exact kit manual and the event's latest rule notice at inspection.



Conceptual layout - follow kit manual for assembly

01 Platform and race premise

Reference kit: Raizzan 18663. **Layout:** midship dual-shaft; **wheelbase:** 80 mm; **reference-kit gearing:** 3.5:1. Distinctive hardware: separate front and rear bumper moldings. Other kits using this chassis may ship with different gears, wheels or tyres.

02 Starting parts and optional upgrades

Base kit	Raizzan 18663; retain its matched kit gears, wheels, tyres, body and mounting hardware.
Motor	15489 Atomic-Tuned 2 PRO. Pinions are sold separately: use the correct kit-specified plastic pinion(s), fitted to the manual's depth.
Rollers	Start with kit plastic rollers. Optional: 15408 13 mm plastic rollers with long stabilizing poles; fit to existing mounts and check height. After baseline runs, 15437 aluminum ball-race rollers are a B-MAX trial, subject to width and mounting checks.
Axle support	Retain kit supports. Optional 15523: 620 plastic bearings for wheel shafts; its 520 pieces are for PRO counter gears. Do not force an incompatible seat.
Plate / dampers	Optional: 15548 HG Carbon Wide Front Plate (2 mm, Sliding Dampers). This is a plate, not a complete damper set, and does not slide alone. Check body clearance.

Purchase check: Tamiya compatibility listings do not guarantee body clearance or local class approval. Confirm the exact package and all fasteners before racing.

03 Assembly order

1. Dry-fit both bumper moldings and confirm their locating surfaces sit flush before any stay is attached.

2. Keep the original 3.5:1 gear pair together and compare the assembled gear train with the kit manual. Press the dual-shaft motor evenly into its cradle; check both pinions engage without a tight spot.

3. Install the kit wheels and uncut tyres in equal front/rear size. Verify every wheel is fully seated, then measure ground clearance with race batteries installed.

4. Fit axle supports and rollers in their correct seats/mounts. Secure screws without bending stays; spin rollers and remeasure width and height. Keep shaft ends covered.

5. Use the detachable bumpers as service points: recheck both attachments after a wall hit. Start with the kit's 6 x 13 mm rollers, then evaluate 15437 on existing holes only after a clean baseline.

6. Run several full laps on the intended course. Record lap completion, ejection point, jump attitude and motor/battery combination before changing one variable.

04 Track tuning and fault isolation

Test suggestions, not measured performance claims: If a lane change ejects the car, inspect the bumper joints first, then test roller position. On jumps, compare the same run with lower speed before adding mass.

Possible cause to inspect: Unequal bumper seating can mimic roller instability; loosen and reseat the unmodified unit before changing tyres.

Baseline	Record 3-5 clean runs, course layout, motor, batteries, kit ratio, tyres and roller holes.
Corner / lane change	Move or change one permitted roller variable; recheck width, free rotation and body/track clearance.
Slope / jump	Compare motor speed first, then one permitted brake or damper setting. Preserve the required ground clearance.
Drivetrain	If speed fades or noise rises, stop and inspect axle seating, gear pair and cover fit before using a faster ratio.

05 Inspection gate

1. Confirm the event uses Basic-MAX GP v5.0 and note its local amendments; apply Tamiya competition dimensions, mass, battery and safety checks.

2. No chassis cutting or new holes. V5 permits countersinking existing chassis/plate holes; its FAQ permits screw-hole breakthrough and 2 mm enlargement. Keep this baseline unprocessed.

3. Use the v5 restricted-zone diagram when locating dampers and plates. Plates must be firmly fixed; brakes/skids may contact the track but must not damage it. Use prescribed roller and gear combinations.

4. Secure a decorated body with its catch. Interference cuts: within 3 mm of interference. Tyre/roller diameter wear of 1 mm or more, or damper holes reaching 3 mm, fails the detailed rules. Do not split the body.

06 Sources and limits

Tamiya chassis catalogue | Raizzan 18663 | Tamiya competition rules | Tamiya gear matching chart | Tamiya setup guide

Basic-MAX GP v5.0. Rules and product availability can change. This guide is an editorial build hypothesis, not an official rule interpretation or a certified parts list. Event scrutineers make the final decision.